.

The most prevalent off-flavor in fluid milk is \_\_\_\_\_

- \*A feed В malty С flat D oxidized 2. Butter is made from milk and/or cream and must contain a minimum of \_\_\_\_\_ percent fat. Α 20 \*В 80 С 50 5 D Osteoporosis may be reduced by consuming adequate quantities of milk and/or milk products. 3. Osteoporosis is the development of a hard calloused layer of skin on the sole of the foot Α В inflammation of the skin cells causing hair loss and scaling of the skin С deterioration of the soft tissue in the retina, leading to blurry vision and poor eye sight \*D loss of bone mass due to decrease in the bone matrix and minerals 4. A five day seven degree shelf life test does not check for \_\_\_\_\_ meaningful data for control applications Α \*В lower variability among cartons of milk С psychotropic bacteria reproduces at the this temperature D the temperature at or near the maximum for milk storage 5. An example of an extra hard cheese is \_\_\_\_\_. Α ricotta \*B parmesan С brie D muenster 6. The highest production month for ice cream is \_\_\_\_\_\_. Α August В September \*C June D March 7. The top ten milk producing states in the U.S. account for over \_\_\_\_\_ percent of the total milk production. 53 Α В 69 \*C 73 D 59 To remove fat from milking equipment an \_\_\_\_\_ is used. 8. \*A alkaline cleaner in hot water В acid cleaner in cold water С acid cleaner in hot water
  - D alkaline cleaner in cold water

1.

9. Rubber parts readily absorb \_\_\_\_\_\_ and need to be cleaned in an alkaline detergent.

- A protein
- B carbohydrates
- **C** minerals
- \*D milk fat

10. Total cheese production in the U.S. reached almost \_\_\_\_\_\_ pounds in 2015.

- A 20 billion
- B 15 billion
- \*C 12 billion
- D 20 million

11. The correct primary taste sensation/causal agent combination is \_\_\_\_\_\_.

- A salty-sugar
- B sour-table salt
- **C** sweet-lactic acid
- \*D bitter-quinine
- 12. Pasteurization is the process of heating every particle of milk and milk product to the minimum required \_\_\_\_\_\_ and holding it continuously for the minimum required \_\_\_\_\_\_ in equipment that is properly designed and operated.
  - **A** time and temperature
  - **B** time and length
  - **C** temperature and length
  - \*D temperature and time
- 13. The \_\_\_\_\_\_ is a test for rancidity.
  - \*A acid degree value
  - B cryoscope
  - C disc assay
  - **D** titratable acidity

14. Low-fat yogurt must have a minimum of \_\_\_\_\_ percent fat and a maximum of \_\_\_\_\_ percent fat.

- **A** 1, 3.25
- **B** 1, 4
- \*C .5, 2
- **D** .5, 2.5

15. The USDA food guide changed from a pyramid to a plate. When comparing the plate to the previous pyramid, \_\_\_\_\_\_ are not specifically represented by their own category.

- A grains
- B dairy
- \*C meats
- D vegetables

16. The most popular retail size container for fluid milk in the U.S. is a \_\_\_\_\_\_.

- A quart
- \*B gallon
- **C** liter
- D half gallon

17.

\_\_\_\_ is not normally in the top 3 states in milk production per cow per year.

- \*A Indiana
- B Arizona
- C Colorado
- **D** Washington

18. Compared to a Holstein cow, the average Jersey cow produces \_\_\_\_\_\_ on a per-gallon of milk basis.

### \*A more fat and total milk solids

- B more fat but less total milk solids
- C less fat but more total milk solids
- **D** less fat and total milk solids
- 19. Infectious mastitis microorganisms almost invariably gain entrance to the mammary gland via a
  - A blind guarter
  - **B** suspensory ligament
  - \*C streak canal
  - D caudal base

20. The two most common tests for determining milk quality are the \_\_\_\_\_\_ test.

- A standard plate count and color
- **B** flavor and titratable acidity
- **C** somatic cell count and odor
- \*D somatic cell count and standard plate count
- 21. The largest increase in per capita consumption of all dairy products in the U.S. was that of
  - \*A yogurt
  - B low fat milk
  - **C** cheese
  - D ice cream

22. Adulterants of milk that are detrimental to human health are \_\_\_\_\_.

- A proteins
- \*B pesticides
- **C** minerals
- **D** water

23. Five countries accounted for approximately \_\_\_\_\_ percent of the total U.S. dairy exports.

- **A** 69
- \*B 59
- **C** 39
- **D** 79
- 24. The major reason milk from cows treated with antibiotics must be withheld from the milk supply is because \_\_\_\_\_\_.
  - A antibiotics increase the somatic cell count of milk
  - **B** antibiotics kill some of the good bacteria found in milk
  - \*C some humans are sensitive to antibiotics
  - D antibiotics cause an off-flavor in milk

- 25. \_\_\_\_\_ dominate U.S. cheese production.
  - A New York and Wisconsin
  - \*B Wisconsin and California
  - C Texas and Florida
  - D Texas and California

### 26. Approximately \_\_\_\_\_ percent of the total frozen dessert market is ice cream (both hard and soft).

- **A** 92
- \*B 86
- **C** 66
- **D** 33

### 27. A bulk milk hauler detected a sour odor from the raw milk in a farm bulk tank. Upon further examination he/she is likely to find \_\_\_\_\_\_.

- A butter particles floating on the milk
- **B** a high freezing point of the milk
- \*C a high titratable acidity
- **D** the milk has been exposed to a sanitizer

### 28. The top three milk producing states for 2012 were \_\_\_\_\_\_.

- A California, Wisconsin, and New York
- \*B California, Wisconsin, and Idaho
- **C** Illinois, California, and Wisconsin
- D Missouri, Illinois, and Wisconsin

### 29. The two main proteins in milk are \_\_\_\_\_ and \_\_\_\_\_.

- \*A casein, lactalbumin
- B ascorbic, thiamin
- C lactose, lactalbumin
- D colgate, casein

### 30. To reduce the feed flavor in milk to acceptable levels, cows should be removed from the offending feeds a minimum of \_\_\_\_\_\_ hours prior to milking.

- **A** 6-8
- **B** 4-6
- \*C 2-4
- **D** 1-2

### 31. The total supply of milk is directly influenced by the \_\_\_\_\_.

### \*A prices paid to milk producers

- B number of manufacturing plants
- C amount of foreign exports
- **D** cost of fat production
- 32. It requires \_\_\_\_\_ pounds of milk to produce one pound of butter.
  - **A** 33
  - **B** 11
  - \*C 22
  - **D** 3

33. One objective of a Federal Milk Order is to		objective of a Federal Milk Order is to			
	Α	prevent surpluses of milk in the market place			
	В	assure that all dairy plants receive an adequate supply of milk			
	*C	assure consumers an adequate supply of pure, wholesome milk			
	D	assure all dairy farmers an adequate income			
34.	Some soft serve frozen dairy products have replaced milk fat with				
	Α	peanut butter			
	*B	vegetable oil			
	С	honey			
	D	fruits			
35.	Cream cheese is different from cottage cheese in that				
	Α	cream cheese is made from cows' milk and cottage cheese is not			
	В	all of these are true for both cream cheese and cottage cheese			
	С	cream cheese is an acid curd and cottage cheese is not			
	*D	cream cheese requires a started culture of bacteria and cottage cheese does not			
36.	The	The California Mastitis Test (CMT) asks that you use only the			
	Α	colostrum			
	В	first stream during milking			
	*C	2nd stream during milking			
	D	milk after dry-off			
37.	The	The flavors which cannot be detected by odor are			
	Α	high acid and rancid			
	В	metallic/oxidized and malty			
	*C	bitter and salty			
	D	feed and garlic/onion			
38.	The whey proteins in milk constitutes about percent of the total protein found in milk.				
	Α	15			
	В	10			
	С	20			
	*D	18			
39.	A milking machine applies a to the end of the teat to remove milk.				
	Α	increased pressure			
	В	vibration			
	*C	vacuum			
	D	massaging action			
40.	Ligh	t whipping cream has a minimum of percent milk fat.			
	Α	40			
	в	35			
	*C	30			

\*C 30 D 18

### 41. Approximately \_\_\_\_\_ percent of today's youth consume the recommended amount of dairy products?

- **A** 10
- **B** 50
- **C** 70
- \*D 30

42. The absence of \_\_\_\_\_\_ in milk is not an accident, since they would catalyze oxidation, producing metallic or oxidized flavors.

- A boron and tin
- B zinc and brass
- **C** lead and casein
- \*D iron and copper
- 43. When a producer's milk tests positive for a Beta Lactam drug, the authorities do not \_\_\_\_\_
  - A immediately suspend the producers Grade A milk permit
  - \*B forego permit suspension provided the milk is not sold as Grade A milk
  - **C** investigate to determine the cause
  - **D** enforce a penalty for the value of all the milk on the contaminated load, plus expenses

### 44. Cold storage of milk results in \_\_\_\_\_

- A stoppage of all bacterial growth
- B killing of all microorganisms
- \*C slowing of bacterial growth
- **D** killing of all bacteria
- 45. Cream is a liquid milk product separated from the fluid milk that must contain a minimum of \_\_\_\_\_\_ percent fat.
  - **A** 4
  - **B** 10
  - **C** 14
  - \*D 18

### 46. About \_\_\_\_\_ percent of the calcium available in the food supply is provided by milk and milk products.

- **A** 86
- **B** 66
- **C** 96
- \*D 76

47. For the maximum intake of calcium, one should consume \_\_\_\_\_ milk.

- A 1 percent
- B whole
- **C** 2 percent
- \*D skim
- 48. Mozzarella can have up to \_\_\_\_\_ percent moisture content and a maximum fat content of 45 percent .
  - **A** 45
  - \*B 60
  - **C** 39
  - **D** 50

49. Federal definitions and standards of identity specify that whole milk contain not less than percent milk fat and \_\_\_\_\_ percent solids-non-fat. \*A

- 3.25, 8.25
- В 3.00,8.25
- С 3.50,8.00
- D 3.50,8.50

50. The titratable acidity of milk that has been cooled properly usually ranges from \_\_\_\_\_ percent.

- \*A .13 to .17
- В 1.3 to 1.7
- С .26 to .30
- D .013 to 0.17

#### 51. The Grade A Pasteurized Milk Ordinance (PMO) specifies requirements for the production of Grade A raw milk for pasteurization and is recommended by the \_\_\_\_\_

- United States Department of Agriculture Α
- В Small Business Administration
- С National Committee on Milk
- \*D Food and Drug Administration

#### 52. The establishment of a federal Milk Marketing Order is generally initiated by \_\_\_\_\_

- dairy farmers, milk handlers and consumers Α
- В United States Department of Agriculture
- \*C dairy farmers, through their cooperative association
- D milk handlers in the market

#### Federal Milk Marketing Orders give \_\_\_\_\_\_ an active voice in determining minimum milk 53. prices through public hearings.

- Α milk consumers
- \*В milk handlers
- С milk activists
- D milk processors

#### 54. Under Federal Orders, dairy farmers receive their milk checks \_\_\_\_\_\_.

- weekly Α
- bi-monthly В
- С daily
- \*D once or twice monthly

#### One mechanism used by the USDA to remove surplus dairy products from the supply is the 55. which subsidize manufacturers who sell overseas at a loss.

- Α Commodity Credit Program
- \*В **Dairy Export Incentive Program**
- С **Butter-Powder Formula**
- D Price Support Program

#### 56. The Federal Milk Orders of today are based on the Agricultural Agreement Act of .

- Α 1957
- В 1947
- С 1927
- \*D 1937

- 57. A cow's stomach has four compartments. The \_\_\_\_\_\_ stomach compartment has the primary function of absorbing water and other substances from the digested contents?
  - \*A omasum
  - B abomasum
  - **C** reticulum
  - D rumen

58. Although milk from the cow is processed, it is not an engineered or fabricated food and contains about \_\_\_\_\_ percent solids.

- \*A 13
- **B** 87
- **C** 76
- **D** 13.5

59. The \_\_\_\_\_\_ test is used to detect if milk has been pasteurized properly.

- \*A phosphatase
- B lipase
- **C** coliform
- **D** standard plate count

### 60. The practice that distributes milk payments among the producers within a specific Federal Milk Marketing Order is called \_\_\_\_\_\_.

- A differential pricing
- B support pricing
- \*C pool pricing
- D classified pricing

61. Milk with an Acid Degree Value (ADV) of 1.0 or above will have a detectable \_\_\_\_\_\_ flavor.

- A malty
- \*B rancid
- **C** fruity
- D acidic

62. Today, an average dairy cow produces approximately \_\_\_\_\_ quarts of milk per cow annually.

- **A** 6,500
- **B** 5,500
- **C** 6,800
- \*D 8,800

63. Milk sold through commercial outlets is certified to be from herd's free of \_\_\_\_\_\_

- **A** Bovine Somatrophin (B.S.T.)
- **B** Displaced Abomasums (D.A.)
- **C** Broken Udder Suspensory Ligaments (BSL)
- \*D Tuberculosis (TB)

64. Wisconsin usually accounts for nearly \_\_\_\_\_ percent of the total cheese production in the U.S.

- **A** 22
- \*B 26
- **C** 16
- **D** 20

Milk with low total solids will produce a(n) \_\_\_\_\_\_ off-flavor. 65. Α malty В acid \*C flat D salty 66. The national average milk production per cow is approximately \_\_\_\_\_ pounds per year. Α 24,400 \*В 21,700 С 17,700 D 15,200 Farm marketing cooperatives have been in existence since the early \_\_\_\_\_. 67. \*A 1800's В 1700's С 1980's D 1900's 68. To identify specific bacteria in a Standard Plate Count, a Preliminary Incubation Count is performed in which the sample is incubated for \***A** 18 hours for 55 degrees F В 18 hours for 55 degrees C С 32 hours for 48 degrees F D 48 hours for 32 degrees C 69. The fluid milk product accounting for the largest fluid milk sales is \_\_\_\_\_\_ milk. whole Α \*B reduced/low-fat С nonfat D flavored 70. The California Mastitis Test (CMT) should be read within \_\_\_\_\_ seconds after mixing. Α 40 \*B 20 С 10 D 30 71. The largest percentage of the United States milk supply is utilized in the production of \_\_\_\_\_ Α cream and specialty products В evaporated, condensed and dried milk products \*C cheese D frozen dairy desserts 72. is the length of time after processing during which a dairy product normally remains The suitable for human consumption. \*A shelf date

- B code date
- **C** product life
- D package date

73. Nonfat yogurt must have a maximum of \_\_\_\_\_ percent fat prior to the addition of bulky flavors.

- \*A .5
- **B** 3.25
- **C** 1
- **D** 2
- 74. The hormone oxytocin is released by the \_\_\_\_\_ gland. This release stimulates the mammary gland.
  - A endocrine
  - \*B pituitary
  - **C** sweat
  - **D** hypothalamus
- 75. When cows have mastitis, the protein content of the milk may be higher, but the cheese yield is lower because of a decrease in the \_\_\_\_\_.
  - A alysine
  - \*B casein
  - **C** tryptophan
  - D whey

76. Low sodium cheddar cheese contains no more than \_\_\_\_\_ milligrams of sodium per pound of finished cheese.

- **A** 56
- **B** 45
- \*C 96
- **D** 105

77. Cottage cheese from the grocery shelf must contain no less than \_\_\_\_\_ percent fat.

- \*A 4
- **B**.5
- **C** 1
- **D** 2

78. A process that makes milk more easily digested by those with sensitive digestive systems is

- A evaporation
- **B** ionization
- \*C homogenization
- **D** pasteurization

79. The actual cost of producing dairy products that is used in the Class III and IV pricing formula is called the \_\_\_\_\_.

- A milk-feed price ratio
- \*B make allowance
- C Federal Order price
- D cooperative bonus premium

### 80. When performing a California Mastitis Test (CMT) test milk from a normal quarter \_

- A forms small clumps in a moderate reaction
- **B** forms a gelatinous mass clinging together in a strong reaction
- **C** turns a deep purple color
- \*D flows freely without change in viscosity

### 81. Curd is the \_\_\_\_\_ cheese making process.

- A material found in the stomach of young calves, necessary for the
- **B** liquid portion at the bottom on the container, that is hard to dispose of, after the
- **C** region in the Middle East known for their
- \*D custard-like substance formed at the top of the container during the
- 82. The \_\_\_\_\_ or uniform price is determined by the proportion of the total delivery used in products of each class.
  - A average
  - B classified
  - **C** parity
  - \*D blend

### 83. A California Mastitis Test (CMT) test requires a sample of \_\_\_\_\_ cc's of milk.

- **A** .5
- **B** 6
- \*C 2
- **D** 4

## 84. By using a \_\_\_\_\_\_ with plastic beads of varying density, nonfat solids in milk can be rapidly estimated.

- A lactometer
- B humidoscope
- c polyscope
- \*D hydrometer

### 85. An advantage of making processed cheese is its \_\_\_\_\_.

- A better taste
- B marketability
- \*C extended shelf-life
- **D** all of these

## 86. Federal Milk Marketing Orders are \_\_\_\_\_ programs that define the terms under which milk handlers within a specific marketing order purchase milk from dairy farmers.

- \*A voluntary
- B elected
- **C** mandatory
- **D** congressionally required

## 87. Rules developed by the----- \_\_\_\_\_ are designed to protect the health and welfare of consumers.

- A United States Department of Agriculture (USDA)
- \*B Food and Drug Administration (FDA)
- **C** Future Farmers of America (FFA)
- **D** Protein and Lactose Organization (PLO)

88.	Qua	Quality checks of Grade A milk is			
	Α	done by the milk processor			
	*B	a responsibility of the health authority			
	С	the first consideration in pooling milk			
	D	a part of the testing by Market Administrators			
89.	A mixture of milk and cream containing minimum of 10.5 percent fat and a maximum of 18 percent fat is				
	A	heavy cream			
	В	light whipping cream			
	*C	half-and-half cream			
	D	light cream			
90.	The total dollars a dairy has in assets divided by the number of cows determines the				
		debt to asset ratio			
	*B	total investment per cow			
	c	owner equity			
	D	debt per cow			
91.		Onion and garlic exposure is responsible for the garlic/onion off-flavor in milk, and is more prevalent in pastures during the			
	Α	winter			
	В	spring			
	*C	early spring and late fall			
	D	fall			
92.	Con	Condensed milk on the grocery shelf may have added.			
	Α	minerals			
	* <b>B</b>	sugar			
	С	salt			
	D	cream			
93.	The ability of lipase to attack milk fat and produce a rancid off-flavor is enhanced by				
	A	exposing milk to sunlight			
	В	feeding cows moldy hay			
	*C	excessive agitation of warm raw milk			
	D	poorly cleaned milking equipment			
94.		ording to a report compiled by the Institute for Food Technologists, is now America's prite at-home snack.			
	* <b>A</b>	yogurt			
	В	cheese			
	С	ice cream			
	D	chocolate Milk			

95.	Federal Milk Marketing Orders provide or describe				
	Α	milk purchased by dealers			
	в	milk sold by farmers			
	С	sanitary standards used for Grade A milk			
	*D	payment made to milk producers for milk			
96.	Saln	nonellosis infections are most common in cows that have calved within			
	Α	2 days			
	В	50 days			
	С	20 days			
	*D	10 days			
97.	An a	acceptable time/temperature combination for pasteurization of milk is			
	Α	145 degrees F for 15 seconds			
	* <b>B</b>	191 degrees F for 1 second			
	С	201 degrees F for 1 second			
	D	161 degrees F for 10 seconds			
98.	The	The Federal Milk Marketing orders were revised in			
	Α	1995			
	В	2004			
	С	2002			
	*D	2000			
99.		Milk from countries with a somatic cell count above cannot be legally shipped to the European Union (EU)?			
	A	1,000,000			
	В	200,000			
	*C	400,000			
	D	750,000			
100.	The	pasteurized milk ordinance regulates milk.			
	*A	Grade A			
	в	Grade C			
	С	Grade D			
	D	Grade B			
101.	The	The most effective and economical means of reducing the exposure of cows to mastitis-causing			
	micı	roorganisms is to			
	Α	wear rubber or plastic gloves during milking and disinfect the gloves between cows			
	В	isolate animals with clinical mastitis			
	С	disinfect or sterilize milking machine inflations between cows			
	*D	use a bactericide for disinfecting the teats after milking			
102.		The cheese that has maximum moisture of 45 percent and a minimum of 45 percent fat and is a pasta filata cheese is			
		a cheese is cheddar			
	~				

- **B** swiss
- **C** mozzarella
- \*D provolone

103. The bacteria in milk which produces lactic acid responsible for the sour taste is \_\_\_\_\_

- A Streptococcus
- **B** Psychrophilic
- **C** Coliform
- \*D Streptococci

### 104. The \_\_\_\_\_\_ legislation made farm cooperatives legal.

- A Barkley Act
- B Sherman Act
- C Buckley Act
- \*D Capper-Volstead Act
- 105. A state that is a net importer of milk not producing enough to fulfill the needs of their population is
  - A South Dakota
  - \*B Florida
  - C Oregon
  - D California

## 106. The check off funded \_\_\_\_\_\_ mission is to enhance demand for U.S. milk products and ingredients by securing access and assisting suppliers to meet global market needs.

- A U.S. Department of Agriculture Grading's (USDA)
- B Federal Milk Marketing Orders' (FMMO)
- \*C U.S. Dairy Export Council's (USDEC)
- D Dairy Management, Inc.'s (DMI)
- 107. The International Dairy Federation's (IDF) mission is to promote \_\_\_\_\_\_
  - A scientific, cultural & economic progress
  - B technical, scientific & industrial progress
  - **C** agricultural, technical & economic progress
  - \*D scientific, technical & economic progress

### 108. Federal Milk Marketing Orders are a mechanism for \_\_\_\_\_\_.

- A economical transportation of milk
- **B** finding a market for every producer's milk
- **C** economical utilization of milk
- \*D market stabilization

# 109. The \_\_\_\_\_\_ is a voluntary program to help score your farm's animal welfare practices against the industry recommendations. It is operating as a partnership of the National Milk Producers Federation and Dairy Management, Inc.

- A Agriculture Animal and Plant Health Inspection Service (APHIS)
- B National Dairy Check Off program
- **C** Animal Welfare Act (AWA)
- \*D National F.A. R. M. program (Farmers Assuring Responsible Management)

110. Milk is produced from female's mammary glands. These mammary glands are examples of a \_\_\_\_ gland. Α excretory \*В exocrine С absorbatory D adrenal 111. A form of mastitis that is hidden from sight is known as \_\_\_\_\_ mastitis. clinical Α \*В sub-clinical С infectious D acute 112. When a producer's three-month somatic cell count (SCC) rolling mean exceeds 400,000, a \_ request must be submitted to AMS in an effort to keep the milk eligible for export to the EU. premium denial Α В degradation \*C derogation D re-inspection 113. Poor quality forage will cause a significant decrease in \_\_\_\_\_. casein percentage Α В bacteria counts \*C fat percentage D somatic count 114. The leading U.S. state in butter production is \_\_\_\_\_. Α Wisconsin В New York С Minnesota \*D California 115. Vitamin \_\_\_\_\_ was first discovered in milk fat and is important for maintaining eyesight . Α С В В D С \*D Α 116. The four primary taste sensations are \_\_\_\_\_. \*A bitter, salt, sour, sweet В burnt, bitter, salt, sour С metallic, salt, sour, sweet D bitter, metallic, sour, sweet The top five states in the production of cheese accounted for almost \_\_\_\_\_ percent of the total U.S. 117. cheese production. Α 60

- **B** 80
- \*C 70
- **D** 50

118. The \_\_\_\_\_\_ concentration in the bulk milk tank helps the producers monitor the efficacy of

- their feeding programs.
- \*A milk urea nitrogen (MUN)
- B antibiotic
- C somatic cell
- D bacteria

119. The per capita consumption of reduced and low-fat milk averages \_\_\_\_\_ pounds/year.

- **A** 32
- \*B 85
- **C** 45
- **D** 50

120. To be labeled "made with organic ingredients" a dairy product must contain a minimum of \_\_\_\_\_\_ percent organic ingredients.

- **A** 100
- **B** 90
- \*C 70
- **D** 80

121. In \_\_\_\_\_\_ the Capper-Volstead Act gave cooperatives the right and power to organize producers of a farm commodity.

- **A** 1959
- **B** 1729
- \*C 1929
- **D** 1829

122. Milk with extra water added to it can be detected by checking the \_\_\_\_\_\_ of the sample.

- A titratable acidity
- B acid degree value
- \*C freezing point
- D sediment content
- 123. As produced at the farm, milk from Holstein cows is expected to contain approximately \_\_\_\_\_ percent milkfat and \_\_\_\_\_ percent nonfat milk solids.
  - **A** 2.7 , 8.7
  - **B** 8.7, 3.7
  - **C** 8.7 , 2.7
  - \*D 3.7, 8.7

124. The state which is usually the leader in milk production per cow per year is \_\_\_\_\_\_.

- A Wisconsin
- B Idaho
- **C** California
- \*D New Mexico

125. The fat in one serving of whole milk (8 ounces) provides \_\_\_\_\_ calories.

- \*A 90
- **B** 95
- **C** 100
- **D** 85

126. The main objection to dirt and milk stone on milker parts is it causes \_\_\_\_\_ poor appearance Α \*В increased bacterial counts С poor milker function D vacuum fluctuations A Milk Order, including pricing and other provisions, becomes effective only after approval of the 127. Α milk processors \*В dairy farmers С Secretary of Agriculture D consumers Butter will begin to lose some of its natural flavor after \_\_\_\_\_\_ at refrigerated temperatures. 128. 1 year Α \*B 6 months С 2 vears D 2 months 129. The two most important etiologic agents of mastitis are \_\_\_\_\_ Pseudomonas aeruginosa and coliform bacteria Α В Klebsiella and actinomycetes \*C Streptococcus agaiactiae and Staphylococcus aureaus D Streptococcus uberis and Streptococcus dysgapactiae 130. While milk fat tests are monitored by Federal Milk Market administrators, they do not check Α for Grade A milk shipped into a market from non-qualified producers В how the milk is used С the amount of milk sold \*D the bacteria counts of milk Dry milk can be stored for long periods of time provided it is \_\_\_\_\_. 131. Α in a cabinet \*В in a sealed atmosphere of nitrogen or carbon dioxide С in refrigerated vaults D at temperatures above 150 degrees 132. According to the Food & Nutrition Board of the National Academy of Sciences, all people need at least \_ milligrams of calcium per day. Α 100,000 В 10,000 \*C 1,000 D 100 USDA test milk in their laboratories for Federal Milk Market Orders to \_\_\_\_\_\_. 133. Α provide data for the US Statistical Reporting Service В make sure food and drug laws are followed С assure safety of the supply \*D provide accurate accounting of milk solids sold

- 134. Whole milk contains \_\_\_\_\_ percent protein.
  - **A** 4.0-4.99
  - **B** 1.0-1.99
  - \*C 3.0-3.99
  - **D** 2.0-2.99

### 135. The minimum fat content of cheddar cheese is \_\_\_\_\_ percent.

- \*A 50
- **B** 33
- **C** 20
- **D** 40

### 136. HACCP is a voluntary management tool that milk plants participate in for the control of identified hazards and is based on \_\_\_\_\_ operating principles.

- \*A 7
- **B** 3
- **C** 5
- **D** 10

137. The best control of contagious mastitis is \_\_\_\_\_\_.

- \*A germicidal teat dip
- **B** antibiotic teat dip
- **C** iodine teat dip
- D barrier teat dip

138. Operating costs for Federal Milk Orders are paid by the \_\_\_\_\_

#### \*A milk handlers

- B Federal Government
- c milk producers
- **D** State Department of Agriculture
- 139. The milking procedure recommended to flush potential mastitis-causing bacteria from the teat canal, allow you to observe early signs of clinical mastitis and help promote milk letdown is \_\_\_\_\_
  - \*A forestripping
  - **B** predipping
  - **C** towel drying
  - **D** postdipping

140. Milk is the only source of \_\_\_\_\_\_ in nature.

- \*A lactose
- B calcium
- **C** fatty acids
- D phosphorous
- 141. The cheese price series is based on United States cheese plants that make 80-85 percent of the bulk cheddar. This series is called \_\_\_\_\_\_ survey.
  - \*A NASS Cheddar Cheese Price
  - **B** U.S. Cheddar Cheese Price
  - C NASS Swiss Cheese Price
  - D NASS Cheese Price

142. To make Mozzarella cheese the pasteurized milk is curded at \_\_\_\_\_ ?F.

- \*A 88
- **B** 145
- **C** 190
- **D** 45

143. USDA projects that the number of dairy cows will \_\_\_\_\_ by 2018 while milk production increases to 227 billion pounds.

- A remain constant
- **B** gradually increase
- \*C gradually decrease
- **D** significantly increase
- 144. A CMT test result that indicates a somatic cell count of 400,000 to 1,500,000 will produce a
  - A slight precipitate which tends to disappear
  - \*B distinct precipitate, but no gel
  - **C** viscous gel which adheres to paddle.
  - **D** mixture which thickens with slight gelation

### 145. Mastitis in milk \_\_\_\_

- A decreases calcium content
- \*B has a direct effect on cheese yield
- **C** increases protein content
- **D** may cause increased rancidity
- 146. Federal Milk Orders only regulate \_\_\_\_\_.
  - A farmers
  - **B** retail store owners
  - **C** truckers
  - \*D handlers

## 147. The rules adopted by states to govern the production, processing, packaging and storage of Grade A milk are based on the \_\_\_\_\_.

- A Pure Milk Act of 1937
- **B** Code of Federal Regulations
- \*C Pasteurized Milk Ordinance and Code
- **D** USDA Rules and Regulations

148. Approximately 18 percent of the total annual milk supply in the U.S. is to make \_\_\_\_\_\_.

- A yogurt
- B ice cream
- \*C butter
- **D** cottage cheese
- 149. One gallon of milk weighs approximately \_\_\_\_\_ pounds.
  - **A** 7.8
  - \*B 8.6
  - **C** 5.5
  - **D** 10.1

Dry cream is produced by removing the water from pasteurized milk and/or cream. Dry cream is required 150. to contain a minimum of \_\_\_\_\_ percent fat. Α 18 \*B 40 С 75 D 30 151. Milk marketed as low-fat milk has no more than \_\_\_\_\_ percent milk fat. 3.25 Α \*В 1 С 2 2.5 D The microbiological standard for Grade A raw milk from a single producer is \_\_\_\_\_ bacteria per 152. millimeter of milk prior to co-mingling with milk from other producers. 150.000 Α В 200.000 \*C 100.000 D 50,000 153. A good nutritional strategy to maintain milk production in hot weather is to \_\_\_\_\_\_ in the ration. \*A add more fat В increase protein concentration С add more water D feed more grain The bulk milk hauler plays a critical role in milk handling but \_\_\_\_\_\_ is not one of their 154. duties. Α examining the appearance of milk \*В making sure equipment has been cleaned correctly checking milk temperature С D collecting a representative sample to be used for testing Federal milk marketing orders regulate the sale of \_\_\_\_\_\_ milk. 155. \*A Grade A В Grades A, B and C С Grade C D Grade B 156. The major cause of a salty flavor in milk is \_\_\_\_\_\_. Α bacterial action В the large intake of salt by the cow \*C a mastitis infection excessive sunlight exposure D If the dairy ingredients have a fat content of 10 percent or more, the specified pasteurization temperature 157. shall be increased by ? F. \*A 5 В 1 С 2

3

158. Specific gravity of milk at 60°F is \_\_\_\_\_ m/s2.

- \*A 1.032
- **B** 1.052
- **C** 1.022
- **D** 1.042

159. The exposure of hot milk or milk products to a reduced pressure to remove volatile substances, especially those that enter the milk from feed, is called \_\_\_\_\_.

- \*A vacuumization
- B vaporization
- **C** infusion heater
- D volume reduction

160. The decision of a milk hauler to accept or reject milk at the farm \_\_\_\_\_\_

- A is made the day before pickup is scheduled
- B all of these
- \*C depends on a knowledge of milk quality and ability to smell off odors
- D must always be confirmed by acidity test

161. Heavy cream (whipping cream) contains a minimum milk fat of \_\_\_\_\_\_ percent.

- \*A 36
- **B** 18
- **C** 10
- **D** 30

162. HACCP stands for \_\_\_\_\_

- \*A Hazard Analysis and Critical Control Points
- B Help Animals in Confined Conditions and Preserves
- C High Altitude Computer Control Protocol
- D High Aptitude Critical Consideration and Punctuality

163. A \_\_\_\_\_ cup is a cup with fine wire mesh on top used to detect the presence of abnormal milk.

- A striated
- B streak
- **C** mesh
- \*D strip

164. The United States Government purchases surplus \_\_\_\_\_\_ from the commercial market under the dairy price support program.

- A fluid milk products, butter, cheese
- B butter, evaporated milk, ice cream
- **C** ice milk, yogurt, cottage cheese
- \*D cheese, nonfat dry milk, butter
- 165. Dairy cows need a \_\_\_\_\_ day dry period for rejuvenation of secretory tissue and restoration of body condition.
  - **A** 90
  - \*B 60
  - **C** 120
  - **D** 30

166.	<ul> <li>Protein and amino acids go hand in hand since</li> <li>A proteins link to amino acids in bone formation</li> </ul>	
	В	proteins are the building blocks of amino acids
	*C	amino acids are the building blocks of protein
	D	amino acids and proteins need to be found in a 2:1 ratio in all diets
167. Dry cream is produced by removing the water from pasteurized milk and/or cream. Dry cr maximum milk fat of percent for economic reasons.		
	Α	40
	*B	75
	С	30
	D	18
168. By FDA definition, an imitation product does not have to represents.		
	* <b>A</b>	have the same nutritional value as
	В	taste like
	С	looks like
	D	imitation products are not regulated by the FDA
169.		incid flavor in milk is often caused by
	* <b>A</b>	extreme agitation of raw milk
	В	feeding haylage
	С	storing milk in the sunlight
	D	feeding high moisture corn
170.	D. A consumer found an off-flavor in milk packaged in transparent plastic jugs exposed to high intensit fluorescent light. The off-flavor probably was	
	Α	malty
	*B	oxidized
	С	rancid
	D	high acid
171.	A cł	neese which did not originate in Italy is
	* <b>A</b>	muenster
	в	parmesan
	С	provolone
	D	mozzarella
172.	The	Standard Plate Count (SPC) has a prescribed incubation time of hours at ?C.
	Α	24 at 32
	*B	48 at 32
	С	48 at 0
	D	12 at 45
173.	Moz	zarella makes up nearly percent of the total cheese production in the U.S.
	Α	28
	В	43
	*C	34
	D	22

174.	The first milk produced after parturition is called				
	Α	coliseum			
	В	serial			
	С	celestial			
	*D	colostrum			
175.	The	state not in the to	op for production of cheese is		
	*A	New York			
	В	Minnesota			
	C	Wisconsin			
	D	Idaho			
	_				
176.	One	One 8 oz. serving of milk has about milligrams of calcium.			
	Α	150			
	В	200			
	С	90			
	*D	250			
177.	Milk	used to make ice	e cream would be priced in a Federal Order class		
177.	A	IV			
	А *В				
	_	II			
	C	I			
	D	111			
178.	An example of an unripen variety of cheese is				
	Α	parmesan			
	В	bleu			
	*C	cream			
	D	brie			
179.	Mille	ie	to prevent milk fat from separating itself from the fluid portion of the milk.		
175.			to prevent link lat nom separating itsen nom the nulu portion of the link.		
	A ∗⊳	pasteurized			
	*B	homogenized			
	С	sterilized			
	D	thermalized			
180.	Dair	y farmers receive	e percent of the retail sale price of a half-gallon of milk?		
	Α	6			
	В	46			
	*C	26			
	D	16			
181.	Milk from cows with high somatic cell counts may have decreased levels of .				
	Α	whey protein			
	В	trace minerals			
	*C	casein			
	D	butterfat			

Milk that has been ultra-pasteurized is heated to \_\_\_\_\_ ?F or above for \_\_\_\_\_ seconds. 182. \*A 280,2 В 212,3 С 260,2 D 191,2 183. Ice cream must weigh a minimum of \_\_\_\_\_ pounds to the gallon. \*A 4.5 В 3.5 С 5.25 D 5.0 184. Under Federal Milk Marketing Orders Class III milk is used to make \_\_\_\_\_ Α ice cream В butter and dry milks \*C ripened cheeses D cottage cheese 185. Dry milk must have less than \_\_\_\_\_ percent moisture by weight. Α 10 \*В 5 С 15 D 25 186. There are \_\_\_\_\_ Federal Milk Marketing Order in the United States. Α more than 30 \*В ten С 50- one per state D 48- number of states within the continental limits 187. When it comes to fertilizing fields, "secondary nutrients" are \_\_\_\_\_\_. nitrogen, phosphorus, potassium Α В calcium, nitrogen, and water \*C calcium, sulfur, and magnesium D potassium, phosphorus, and zinc 188. A Federal Milk Marketing Order is not authorized unless two-thirds of the affected \_\_\_\_\_ milk from/to the proposed marketing area approves its implementation. Α dairy cooperatives supplying В cheese processors using С handlers processing \*D producers supplying Body condition scoring is one way to measure cow health. The ideal score for a milking cow is \_\_\_\_\_. 189. \*A 3 5 В С 1

**D** 4

190.	190. Milk becomes the property of the buyer once				
	A the transport truck leaves the farm				
	в	the transport truck reaches the plant			
	*C	it is loaded into the transport truck on the farm			
	D	it is unloaded into the processor's bulk tanks			
191.	The	e worlds leading dairy exporter is			
	Α	United States			
	В	European Union (EU)			
	*C	New Zealand			
	D	China			
192.	Lac	ctose is the principal in milk.			
	Α	fat			
	*B	carbohydrate			
	С	protein			
	D	mineral			
193.	Cheddar cheeses sold in the United States, made from unpasteurized milk, must be ripened at least days.				
	Α	120			
	В	150			
	С	30			
	*D	60			
194.	Milk that is used to make butter is class milk under Federal Orders?				
	Α	III			
	В	ll			
	*C	IV			
	D	I			
195.	The average per capita consumption per year of is about 32 pounds.				
	Α	butter			
	В	fluid milk products			
	*C	cheese			
	D	ice cream			
196.	For each one percent of water added to milk, the freezing point will increase by				
	Α	0.060 degrees C			
	*B	0.006 degrees C			
	С	0.002 degrees C			
	D	0.004 degrees C			
197.	Federal Milk Markets Orders do not				
	* <b>A</b>	impose sanitary restrictions on production			
	в	become legal instruments			
	С	produce a uniform system of classified pricing			
	D	guarantee producers a market			

Fluid milk accounts for \_\_\_\_\_ percent of the U.S. milk supply. 198. Α 20 В 22 \*C 15 D 25 199. The somatic cell count standard for Grade A raw milk is \_\_\_\_\_ or less per milliliter of milk. Α 1,500,000 В 500,000 С 1,000,000 \*D 750,000 200. Mastitis has severe economic consequences. The high somatic cell count causes a decrease in cheese yield and the bacteria causes a \_\_\_\_\_\_ in lactose (milk sugar). Α denaturation В gram-negative infection \*C decrease D increase The Standard of Identity for ice cream requires that it contain a minimum of \_\_\_\_\_ percent milk fat. 201. Α 12 В 14 \*C 10 D 16 202. Cottage cheese is a soft, unripened cheese with approximately \_\_\_\_\_ percent moisture content. 40 Α В 20 \*C 80 D 60 203. Milk contains all the known vitamins and is an especially good source of \_\_\_\_\_\_. \*A riboflavin В cyanocobalmin С thiamine D ascorbic acid 204. Potassium can significantly reduce the absorption of \_\_\_\_\_\_ found in dairy rations. Α phosphorus В calcium \*C magnesium D copper Cooperatives Working Together (CWT) is the \_\_\_\_\_ program that aims to strengthen and 205. stabilize milk prices by balancing supply and demand. Α federal-funded \*В farmer-funded С state-funded D none of these

- 206. HACCP inspects each dairy farm a minimum of \_\_\_\_\_\_. \*A every 6 months В once a year С once each month D every 2 years 207. Some dairy food products have a "REAL" seal on the package. This seal may not be placed on a package unless the product is \_\_\_\_\_ \***A** produced from NON-organic sources В produced from U.S. milk С meeting federal standards D imitation or substitute foods 208. Chemical sanitizers containing \_\_\_\_\_\_ are most widely used for sanitizing milking equipment. Α iodine В saline С bromine \*D chlorine To properly sanitize milk lines and equipment, water must be circulated in place (CIP) at a minimum 209. temperature of for least 5 minutes. 65 degrees C (160 degrees F) Α В 55 degrees C (140 degrees F) С 87 degrees C (190 degrees F) \*D 77 degrees C (170 degrees F) 210. Average milk prices are the lowest in the \_\_\_\_\_. \*A spring В winter С fall D summer 211. About \_\_\_\_\_\_ percent of all the milk produced by U.S. dairy farmers is used to produce ice cream. Α 35 В 21 С 45 \*D 9 212. It takes approximately\_\_\_\_\_\_ pounds of skim milk to make a pound of dry curd cottage cheese. Α 7.8 \*В 7.3 С 8.6 D 4.3 Most farm bulk milk tanks are designed for every-other-day (EOD) pickup and must cool 25 percent of 213. the volume of the tank to \_\_\_\_\_?F within two hours after milking. Α 60
  - **B** 70
  - \*C 45
  - **D** 25

A fluid milk product that contains at least 8.25 percent nonfat milk solids and no more than 0.5 gram of 214. fat in a single 8 ounce serving is \_ Α whole Milk В reduced fat milk nonfat milk \*C D low-fat milk 215. In Federal Order markets, milk sold for consumption in fluid form is \_\_\_\_\_ milk. \*A Class I В Class III С Class IV D Class II Adolescents have a recommendation of \_\_\_\_\_ milligrams of calcium per day. 216. Α 1,200 В 1,500 \*C 1.300 D 1,000 217. The major difference between evaporated and condensed milk is \_\_\_\_\_ \*A condensed milk has sugar added to it В condensed milk has a lower fat content than evaporated milk С evaporated milk has less water than condensed milk D condensed milk comes in smaller size containers than evaporated milk 218. One test for antibiotics, a common adulterant of milk, is based upon the principle that the growth of bacteria is \_\_\_\_ by them. \*A inhibited В stimulated С enhanced D magnified 219. The "set aside" of \$0.15 per hundred pounds of milk from a milk producer's check is used for programs that support . Α promotion and testing В research and testing \*C promotion and research D teaching and research 220. New food plate guidelines recommended servings of dairy products per day? Α 4 В 2 С 5 \*D 3 221. The \_\_\_\_ off-flavor is seldom found except in pasteurized milk that has been stored too long. Α high acid В foreign

- C feed
- \*D unclean

- 222. Determining \_\_\_\_\_\_ is not an objective of milk evaluation.
  - **A** the presence of undesirable characteristics
  - \*B one brand of milk from another
  - **C** whether one sample differs from another
  - **D** the presence of desirable characteristics
- 223. A cow needs \_\_\_\_\_\_ pounds of water for every pound of dry matter consumed.
  - A 25 to 30
  - **B** 10 to 15
  - **C** 1 to 2
  - \*D 4 to 5

224. A cryoscopy is an important tool used to test for \_\_\_\_\_\_ in milk.

- A butterfat
- \*B added water
- **C** antibiotics
- D protein

### 225. The traditional method of pricing milk uses a milk fat differential of .1 percent from a base of \_\_\_\_\_\_ percent milk fat.

- **A** 3.25
- **B** 3.0
- **C** 3.75
- \*D 3.50

226. Off-flavors in milk such as acid, high acid, or sour milk are caused by \_\_\_\_\_\_.

- A weeds
- **B** chemical adulterants
- \*C microorganisms
- D sediment residues

227. If vitamin A is added to milk, it must be at a level of no less than \_\_\_\_\_ international units (I.U.) per quart.

- **A** 1,500
- \*B 2,000
- **C** 1,000
- **D** 400

228. Summer milk has been estimated to contain 1.6 times as much vitamin \_\_\_\_\_ as winter milk.

- **A** B
- B C
- \*C A
- **D** D

229. To defray the cost of Federal Orders, handlers are assessed \_\_\_\_\_ cents per hundredweight of milk received.

- **A** 7-10
- **B** 15
- \*C 2-5
- **D** 1-3

### 230. Quality of Grade A milk is \_

- **A** a part of the testing by Market Administrators
- **B** only checked when there is excess milk
- \*C not controlled by Federal Orders
- **D** the first consideration in pooling milk

### 231. The \_\_\_\_\_\_ off-flavor of milk is not caused by bacteria.

- A malty
- \*B salty
- **C** yeasty
- D bitter

### 232. The standard plate count (SPC) is an estimate of the total number of \_\_\_\_\_\_ microorganisms.

- A anaerobic
- \*B aerobic
- **C** sub clinical
- **D** probiotic

### 233. An example of value-added agriculture is \_\_\_\_\_\_.

- A using a custom heifer raiser
- B purchasing milk from a local producer
- **C** contracting your alfalfa early
- \*D a farm that markets a "farm branded" cheese

### 234. The standard plate count for different producers' milk that is comingled together can be as high as

- \_\_\_\_\_?
- **A** 400,000/ml.
- **B** 200,000/ml.
- \*C 300,000/ml.
- **D** 750,000/ml.

### 235. The marketing tool used in the futures market by someone who owns a commodity such as milk and intends to sell it sometime in the future is \_\_\_\_\_\_.

- A pooling contract
- B basis contract
- \*C short hedge contract
- **D** speculating contract

#### 236. It requires \_\_\_\_\_ pounds of milk to produce one gallon of gourmet ice cream.

- **A** 16
- **B** 24
- \*C 12
- **D** 8

#### 237. Monterey Jack cheese has a maximum moisture content of \_\_\_\_\_ percent.

- \*A 44
- **B** 36
- **C** 24
- **D** 60

238.	*A B C D	oxins sometimes found in dairy feeds are produced by mold protozoa bacteria yeasts
239.	The *A B C D	Babcock test is a rapid, simple and accurate test for in milk. fat content water nonfat milk solids content titratable acidity
240.		eral Milk Order hearings can be lengthy because any can testify and anyone may s-examine the witness. federal lawyer federal employee cooperative manger interested party
241.	The *A B C D	current U.S. per capita consumption of milk is approximately gallons per year. 20 15 25 28
242.	Appr A B *C D	Toximately percent of the 2015 U.S. milk supply was used to make cheese. 10 40 50 60
243.	A B	eria that survive heat treatment are said to be psychrophilic psychotropic coliform thermoduric
244.	The a *A B C D	actual milk check received by dairy farmers is called the mailbox price milk-feed ratio price Federal Order price cooperative bonus premium price
245.	The A B *C D	<ul> <li>milk fat differential used in paying for raw milk is</li> <li>a value established to penalize milk producers who have too much fat in their milk</li> <li>a value set to penalize milk producers who have too little fat in their milk</li> <li>the price to be added or subtracted per .1 percent of milk fat above or below a set percentage</li> <li>the price to be added or subtracted per .5 percent of milk fat above or below a set percentage</li> </ul>

246.	Cult	ured sour cream is required by federal standards to have a minimum of	percent fat.
	Α	10	
	В	3.25	
	С	5	
	*D	18	
247.	Dem	nand for dairy products is typically the lowest in the	
	Α	fall	
	В	spring	
	С	winter	
	*D	summer	
248.	U.S.	milk production in 2013, increased to over pounds of milk.	
	Α	100 billion	
	*B	200 billion	
	С	1 billion	
	D	10 billion	
249.	The	is not an antibiotic screening test for Beta Lactam drugs in raw	milk.
	Α	snap test	
	В	delvo test	
	*C	assay test	
	D	charm test	
250.	The	healthiest range for somatic cell counts is	
	Α	400,000-1,200,000	
	* <b>B</b>	0-200,000	
	С	5,000,000+	
	D	200,000-400,000	
251.	Milk	is a good source of all water-soluble vitamins except	
	Α	riboflavin	
	В	thiamine	
	*C	ascorbic acid	
	D	cyanocobalmin	
252.	Mos drug	at antibiotic screening tests to be approved for use, must detect primar gs.	y Beta Lactam
	Α	6 of 8	
	* <b>B</b>	4 of 6	
	С	3 of 4	
	D	8 of 12	
253.		maximum acceptable coliform bacteria count for Grade "A" pasteurized milk is a /milliliter.	usually considered
	Α	50	

- \*B 10
- **C** 100
- **D** 15

254. It takes approximately \_\_\_\_\_ pounds of whole milk to make one pound of whole milk cheddar cheese.

- **A** 5
- **B** 13
- **C** 22
- \*D 10

255. The \_\_\_\_\_\_ practice destroys 90 percent of BST found in milk.

### \*A pasteurization

- B reverse osmosis
- C hormonization
- D homogenization

256. The ideal cleaning material for removing milk stone from milking equipment surfaces is \_\_\_\_\_

- A chelate solution
- B surfactant
- **C** phosphate solution
- \*D acidic detergent
- 257. Farm water supplies must be protected from surface contamination. Water is usually tested for \_\_\_\_\_\_ as an indicator of possible sewage contamination.
  - A proteolytic bacteria
  - **B** psychotropic bacteria
  - C lipolytic bacteria
  - \*D coliform bacteria

258. Some streptococci that produce lactic acid also produce certain aldehydes, which impart a \_\_\_\_\_ flavor to milk.

- A metallic
- B salty
- **C** bitter
- \*D malty

259. The country that is usually the largest purchaser of U.S. dairy products is \_\_\_\_\_\_.

- A Japan
- B China
- **C** Canada
- \*D Mexico

260. One state that does not participate in the Federal Milk Marketing Order program but is considering a proposal to create a Federal Milk Order is \_\_\_\_\_\_.

- A New York
- \*B California
- C Pennsylvania
- D Minnesota

261. Yogurt is manufactured from fresh, whole, low-fat or skim milk that is heated before fermentation. Federal standards require yogurt to have a minimum of \_\_\_\_\_ percent fat.

- **A** .5
- **B** 1
- **C** 2
- \*D 3.25

262. A dairy farm transitioning to certified organic production will require \_\_\_\_\_ years to complete the process.

- **A** 1
- **B** 5
- **C** 7
- \*D 3

263. The natural lipase enzyme contained in all raw milk is kept away from milk fat globules, thus preventing development of rancidity because the\_\_\_\_\_.

- A enzyme has to be activated by the heat of pasteurization
- \*B fat globule is surrounded by a protective membrane
- **C** fat globules are too small to attract the enzyme until they are homogenized
- D major protein, casein, ties up the lipase

264. California is the leading state in production of ice cream, followed by \_\_\_\_\_\_.

- A Minnesota
- B Texas
- **C** Colorado
- \*D Indiana

265. The off-flavor most likely to be found in milk that has not been cooled properly is \_\_\_\_\_

- A rancid
- B oxidized
- C bitter
- \*D sour

266. In regards to commodities, hedging is the \_\_\_\_\_

A buying of goods on the belief their value will increase

- \*B the act of protecting yourself against negative price changes
- **C** the act of buying and selling stocks
- **D** the act of buying and selling commodities

267. The constant freezing point of milk is generally considered to be a negative \_\_\_\_\_\_.

- \*A 0.517 degrees C
- **B** 0.508 degrees C
- **C** 0.500 degrees C
- **D** 0.502 degrees C

268. A primary cause of milkstone on equipment is due to \_\_\_\_\_\_

- A all of these
- \*B failure to use adequate detergent in dairies that have hard water
- **C** the use of acid cleaners in dairies having hard water
- D the use of soft water for cleaning and rinsing
- 269. Evaporated milk is preheated to stabilize the protein, followed by the removal of \_\_\_\_\_ percent of the water.
  - \*A 60
  - **B** 30
  - **C** 90
  - **D** 100

Suspension of a milk producer's Grade A permit can result after \_\_\_\_\_ previous bacterial counts 270. exceed the standard. \*A 3 of 5 В 4 of 6 С 2 of 4 D 5 of 7 271. The increased use of bulk cooling and storage equipment has made \_\_\_\_\_\_ bacteria the primary organisms in raw milk. \*A psychrophilic В coliform С staphylococcus streptococcus D 272. The secretory tissue within the mammary gland is a grapelike structure called: Α annular ring \*В alveoli С clitoris D glanus cistern 273. Most dairy cows are milked two or three times per day. On average, a cow will produce pounds of milk each day. Α 8.6 - 17.4 \*B 51.6 - 64.5С 126 - 137.6 D 172.2 - 180.6 A pooling method where, handlers with higher than average utilization pay into the pool and handlers 274. with lower than average utilization receive payments from the pool, is called \_\_\_\_\_ \*A producer settlement fund В Individual handlers pools С base excess pricing D louisville take out/pay back By regulation, milk from cows treated with antibiotics usually must be withheld for \_\_\_\_\_\_ hours. 275.

- \*A 48 72
- **B** 30-60
- **C** 72 96
- **D** 48 108
- 276. Milk protein allergies are a form of milk intolerance. These generally occur only in infants and are usually outgrown by \_\_\_\_\_ months of age.
  - \*A 24
  - **B** 18
  - **C** 12
  - **D** 6

277. Based on ice cream consumption figures, the second most popular flavor is \_\_\_\_\_

- A strawberry
- **B** vanilla
- c cookies n' cream
- \*D chocolate

### 278. According to the USDA Dairy Products summary, Wisconsin has the most manufacturing plants with 210 while \_\_\_\_\_\_ has no manufacturing plants.

- \*A Wyoming
- B Arkansas
- **C** Mississippi
- D Tennessee

279. Amino acids are commonly found in milk proteins, including the \_\_\_\_\_\_ essential amino acids.

- \*A 19
- **B** 7
- **C** 12
- **D** 14

### 280. An imitation/substitute product by FDA definition meets all of the following statements except:

- A Looks like the real product it represents
- B Has the same nutritional value as the real product in replaces
- C Taste like the real product it represents
- \*D Imitation/substitute products are not regulated by the FDA
- 281. The Agricultural Act of 2014 (farm bill) provides a risk management tool for U.S. dairy producers. This tool recognizes large swings in feed costs and milk prices and is referred to \_\_\_\_\_\_.
  - A Milk Income Loss Contract
  - B Price Support Program
  - \*C Milk Income-Over-Feed Cost
  - **D** Dairy Export Incentive Program

282. The largest increase in per capita consumption for any dairy product was in\_\_\_\_\_

- A cheese
- B ice cream
- \*C yogurt
- D low-fat milk

## 283. A magnet is typically used in the \_\_\_\_\_\_ stomach to trap metal objects that cause hardware disease.

- A omasum
- B rumen
- \*C reticulum
- D abomasum

### 284. Cow's milk contains \_\_\_\_\_ percent lactose.

- **A** 3
- \*B 5
- **C** 6
- **D** 4

285. The highest price for milk is paid in the \_\_\_\_\_ region of the United States

- A northeast
- B southwest
- \*C southeast
- D northwest

286. For the best utilization of nutrients, reduced risk of runoff and reduced odors, the \_\_\_\_\_ manure management practice is favored.

- \*A injection
- B broadcast
- **C** surface application
- D flood application
- 287. It takes approximately \_\_\_\_\_ pounds of skim milk to make one pound of non-fat dry milk.
  - **A** 12
  - **B** 10
  - \*C 11
  - **D** 20

288. Over half of the top 50 U.S. dairy cooperatives belong to a federation that is dairy farmers' chief lobbying voice in the nation's capital. The name of this federation is the \_\_\_\_\_.

- A International Dairy Foods Association
- B National Milk Producers Federation
- \*C Dairy Farmers of America Federation
- **D** International Dairy Federation
- 289. There are four classes of milk under Federal Orders which provide for \_\_\_\_\_\_.
  - A Payment for the relative safety of each class
  - **B** payment for milk according to its cost of production
  - \*C payment for milk according to its end use
  - **D** payment for milk according to its quality
- 290. Fluid milk use per person has reached its lowest level since tracking began in 1909. Currently \_\_\_\_\_\_ pounds of fluid milk are currently used per person per year.
  - \*A 201
  - **B** 86
  - **C** 312
  - **D** 515

291. The largest exported U.S. dairy product by total volume is \_\_\_\_\_\_.

### \*A dry whey

- B non-fat dry milk
- **C** condensed milk
- D cheese and curd
- 292. The enzyme \_\_\_\_\_\_ is almost completely inactivated during pasteurization.
  - A acid glycerol
  - B FFA (Free Fatty Acid)
  - \*C alkaline phosphatase
  - D lactose

293.	Cows with		have a higher incidence of mastitis because physical injury is more likely.		
	* <b>A</b>	pendulous udders			
	в	lower foot angles			
	С	horns			
	D	sickle hocks			
294.	The	country which avera	ges the second largest production per cow behind the U.S. is		
	Α	Argentina			
	*B	Japan			
	С	Australia			
	D	Canada			
295.	Milk	provides	and in approximately the same ratio as found in bone.		
	Α	calcium and magnes	sium		
	*B	calcium and phosp	horus		
	С	calcium and iron			
	D	phosphorus and mag	gnesium		
296.	The	maximum moisture o	content of cheddar cheese is percent.		
	Α	30			
	*B	39			
	С	12			
	D	23			
297.	Data from the International Dairy Federation shows to have the highest capita consumption of butter and milk.				
	Α	United States			
	в	Brazil			
	С	New Zealand			
	*D	Australia			
298.	Acco	ording to HACCP, a r	receiving station is where		
	* <b>A</b>	raw milk is received	d, handled, stored, etc		
	в	cows enter the parlo	r to be milked		
	С	trucks receive milk			
	D	supplies are received	d		
299.	A hi	gh acid (sour) flavor	in milk is caused by		
	Α	exposure of cows to	acid rain		
	В	cows drinking hard v	vater		
	*C	growth of bacteria	in the milk		
	D	cows absorbing acid			
300.	Since 1984, when President Ronald Reagan proclaimed a National Ice Cream Month, it has been celebrated annually in				
	Α	June			
	*B	July			
	С	September			
	D	August			